

Ashland Performance Materials

 5200 Blazer Pkwy.

 Dublin, OH 43017

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 www.ashspec.com

TECHNICAL DATA SHEET

MAXGUARD® LE and 33LE Series Gelcoats featuring

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Product
Description: MAXGUARD LE white and MAXGUARD 33LE color Gelcoats deliver the
superior performance expected from MAXGUARD products worldwide. These
unique gelcoats provide exceptional protection against blistering and yellowing
while maintaining a beautiful exterior appearance. Formulated with Ashland's
Patented Low Emission (LE) technology, MAXGUARD LE and 33LE gelcoats
are designed to be low HAP for both the Boat and RPC industries.

MAXGUARD LE and 33LE gelcoats impart good transfer efficiency and easy application in the workshop. These products can also reduce up to 50% emissions-as applied-compared to standard HAP gelcoats. Gelcoats with the LE technology have been formulated to meet the toughest requirements set by classification societies like Lloyd's Register of Shipping and Det Norske Veritas,

MAXGUARD LE/33LE Gelcoats are setting the standard in gelcoat finishes and performance.

Features and : Benefits

- RPC and boat low HAP
 - compliant
 - Emission reduction up to 50%
 - ☑ Improved transfer efficiency
- Superb UV resistance
- **Excellent blister resistance**
- **⊠** Sharp tape lines

TYPICAL* LIQUID PROPERTIES AT 77°F

	Conditions:	Whites	Colors
Viscosity, cps	Brookfield RV Viscometer Sp #4 at 20 rpm	4700	4600
Thix Index	Brookfield RV Viscometer Sp #4 5/50	5.5	6
Gel Time, minutes	1.8% MEKP-9 ¹	17	16

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Industrial scale measurements of styrene emission during spraying of a 36 foot yacht *





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